

Work Order ID 58469

May 7, 2010 10:23:09 AM



Page 1

Item ID: D4039-043

Accept



Setup Start



Revision ID:

Item Name: Aft Bracket Assembly

Stop



Start Date: 07/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 14/05/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 10-5-07

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4039

A

100

0.00



Small Fab

Memo

0.00

Small Fab

1- Assemble lanyard to bracket as per dwg

[Signature] 5/10/05/27 *(C)*

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

S 10/05/07

(49)

120

Identify as per dwg & Stock Location: *57192*

0.00



Packaging

Memo

0.00

Packaging

P 10/05/28 *(4)*

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Item ID: D4039-043

Accept



Setup Start



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Stop



Start Date: 07/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 14/05/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/31/28
c21015128

Picklist Print

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Page 1

Work Order ID: 58469

Parent Item: D4039-043

Parent Item Name: Aft Bracket Assembly






Comments: IPP RevA: new issue DD 09.12.15 verified by:EC

Start Date: 07/05/2010

Required Date: 14/05/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D4039-3 		Manufactured	No			100	Each	0.0000	1			
Aft Bracket												
D2690-6 		Manufactured	No			100	Each	0.0000	1			
Lanyard Assembly												
BLRS-010 		Purchased	No			100	Each	37.0000	1			
Pip Pin												
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST283		37						
				112689		17						
				113779		20						
MS27039-1-11 		Purchased	No			100	Each	81.0000	1			
Screw												
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST291		81						
				9662		81						
MS21042L3 		Purchased	No			100	Each	1,673.000	1			
Nut												
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST300		1673						
				113537		20						
				113644		653						
				114523		1000						

B58470 (4x)

B58375 (4x)

5/10/05/27

5/10/05/27

5/10/05/27

4

5/10/05/27

4

5/10/05/27

4

Picklist Print

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Work Order ID: 58469



Parent Item: D4039-043



Parent Item Name: Aft Bracket Assembly


Start Date: 07/05/2010

Required Date: 14/05/2010

Comments: IPP RevA: new issue DD 09.12.15 verified by:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
NAS1149D0363J  Washer		Purchased	No			100	Each	1,088.000	3			



8/5/05/27

Location

Loc Qty

Loc Code

ST298

1088

113288

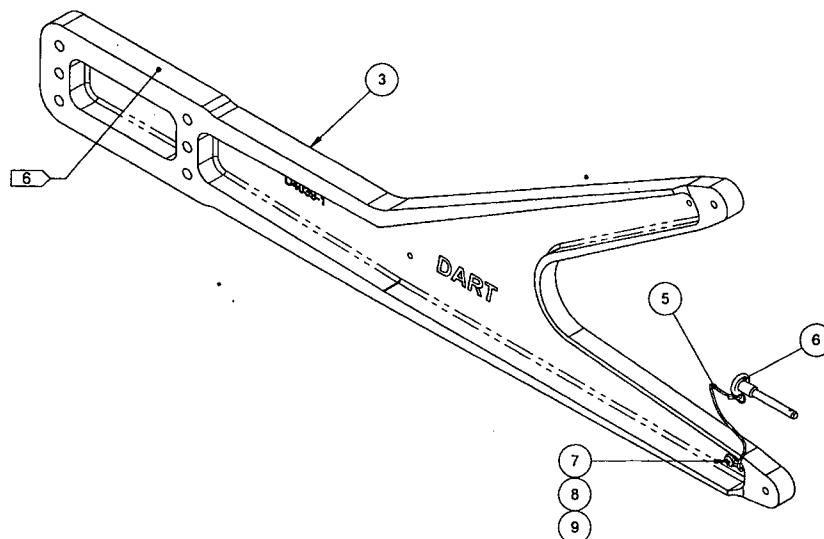
2

114292

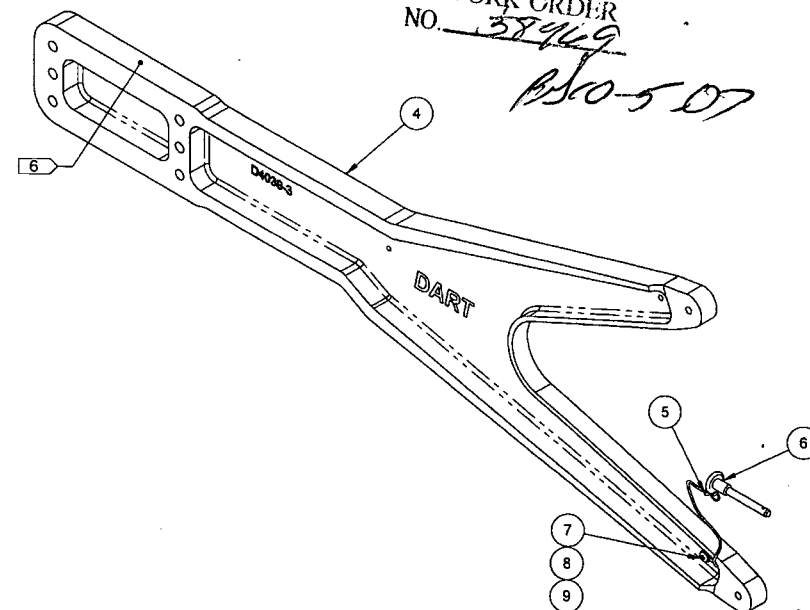
1086

12

ITEM NO.	QTY. -041	QTY. -043	PART NUMBER	DESCRIPTION
1	X		D4039-041	FWD BRACKET ASSEMBLY
2		X	D4039-043	AFT BRACKET ASSEMBLY
3	1		D4039-1	FWD BRACKET
4		1	D4039-3	AFT BRACKET
5	1	1	D2690-6	LANYARD
6	1	1	BLRS-010	PIP PIN
7	1	1	MS27039-1-11	SCREW
8	1	1	MS21042L3	NUT
9	3	3	NAS1149D0363J	WASHER



D4039-041 FWD BRACKET ASSEMBLY



D4039-043 AFT BRACKET ASSEMBLY

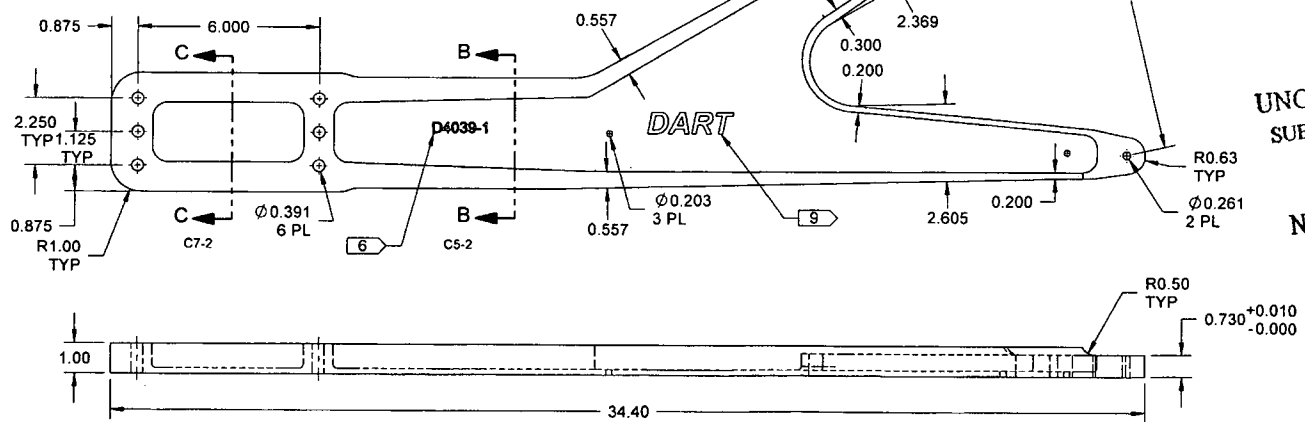
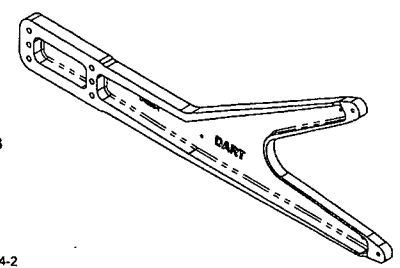
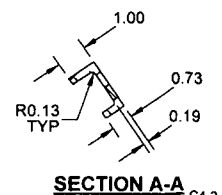
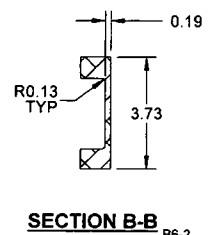
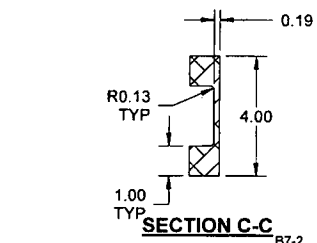
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WORK ORDER
NO. 38949
PSO-507

RELEASED
2010-04-14

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4039-041/-043" AND B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: N/A

A	NEW ISSUE	BY	09.12.14
REV.	DESCRIPTION	BY	DATE
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CHECKED			
MFG. APPR.			
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DE APPR.			
DATE	09.12.14		

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WORK ORDER
NO. 58469
BS10-5-07

D4039-1 FWD BRACKET

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 1.000 THICK
PER AMS-QQ-A-250/11 (OR AMS 4025/4027)
REF DART SPEC M6061T6S1.000
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE P/N AND BATCH NUMBER IN THIS AREA TO MAX
DEPTH OF 0.010 WITH MIN TOOL RADIUS OF 0.010
 - 7) WEIGHT: 6.64 lbs
 - 8) MACHINE PER DART SOLIDWORKS PART "D4039-1.REVA.SLDPRT"
 - 9) ENGRAVE DART LOGO IN THIS AREA TO MAX DEPTH OF 0.015 WITH MIN TOOL RADIUS OF 0.250

RELEASED
2010-04-16

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